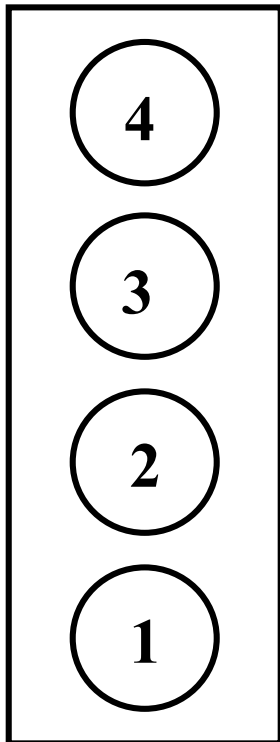


Engine Specification:

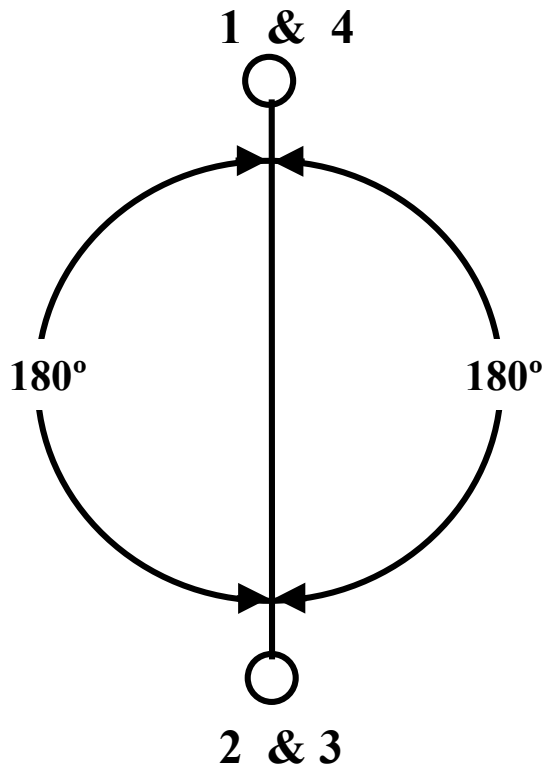
Engine Model	4B/4BT(A)3.9-G
Type	4 Cycle Diesel
No.of Cylinders	4
Cylinder Bore	102 mm (4.02 inches)
Stroke	120 mm (4.72 inches)
Reciprocating wt/cyl	2.50 kg (5.51 Lbs)
Connecting Rod Length.....	192 mm (7.56 inches)

Cylinder Arrangement:



Front

Crankshaft Arrangement



Front View

Firing Order

Right Hand Engine Rotation

1 - 3 - 4 - 2

Crank Interval Between Successive Firing

180°